**₽** NOTES: IF AFF CIRCUIT BREAKER IS NOT PREVIOUSLY INSTALLED, LOCATE CIRCUIT BREAKER ITEM 14 IN FORWARD OB PANEL LOWER RAIL AND LABEL AS SHOWN. PLACARD TO HAVE .13 HIGH TEXT IN CONTRASTING COLOR TO THE BACKGROUND. PLACARD SHALL NOT BE EASILY DISFIGURED OR OBSCURED. EXISTING AFF CIRCUIT BREAKER MAY BE UTILIZED IF ALREADY INSTALLED. 쯴 ₹ SAMPLE DESCRIPTION REVISIONS DATE **APPROVED** 

PICK UP EXISTING GROUND STUD (DO NOT EXCEED 3 TERMINATION) OR BUILDUP GROUND STUD PER AC 43.13 SECTION 3, PARA 452 OR MIL-W-5088 SECTION 3.12. ENSURE THAT SYSTEM TYPE (I.E. AC, DC, STATIC) ARE NOT MIXED.

ω INSTALL SHIELD TERMINATION (ITEM 8) PER TE CONNECTIVITY SPECIFICATION RCPS-100-70. DRAIN SHOULD BE KEPT AS SHORT AS PRACTICAL AND SHALL NOT EXCEED 6 INCHES. USE ITEM 8 WITH ITEM 6 CABLE AND ITEM 10 CABLE. GROUND SHIELD DRAIN (ITEM 8) PER NOTE 2. SHELD

4 EXISTING EQUIPMENT.

ROUTE ATU WIRES PER THE FOLLOWING GUIDANCE:

- 2 THESE WIRES IF ROUTED NEAR FUEL OR HYDRAULIC LINES MUST BE POSITIVELY SEPARATED BY 6 INCHES OR BY TWO LOOP PER AC 43.13-18 SECTION 11-126.

  USE ITEMS 13 TO SECURE AND PROTECT WIRES.
  GENERAL ROUTING GUIDANCE:
  - PICK UP EXISTING WIRE RUNS BY OPENING EXISTING CABLE CLAMPS. CLAMPS
  - **₽**₩

- I I I I
- PICK UP EXISTING WIRE RUNS BY OPENING EXISTING CABLE CLAMPS.

  NYLON TIES ALCNE MAY NOT BE USED FOR PRIMARY SUPPORT.

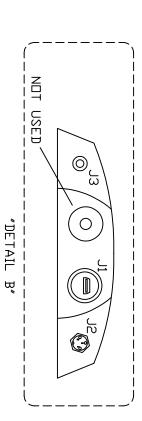
  NEW WIRE RUNS SHOULD BE SUPPORTES WITH MS21919WDG(SIZE) LOOP CLAMPS.

  THE DISTANCE BETWEEN SUPPORTS SHOULD NOT EXCEED 21 INCHES.

  BEND RADIUS OF WIRE OR HARNESS MUST BE GREATER THAN 10 TIMES THE WIRE OR HARNESS DIAMETER.

  INSPECT AND VERIFY THAT THE WIRE HARNESS MAY NOT BE MANUALLY DEFLECTED INTO

  A STRUCTURE WITH A BEND RADIUS LESS THAN .125."
- 5 STAGGER ALL SPLICES TO REDUCE BUILD UP OF HARNESS DIAMETER.
- LABEL SHIP SIDE CONNECTOR AS SHOWN.
- 7 INSTALL ANTENNA ON UPPER PORTION OF CABIN CENTER LINE MAINTAINING 24 INCHES OF SEPERATION FROM OTHER ANTENNAS PER AC 43-13-2A SECTION 38. THE ANTENNA SHALL PROPERLY BONDED TO THE AIRCRAFT GROUND PLANE (<2.5 mili\_ohm) TO AID IN ELIMINATI UNWANTED INTERFERENCE. SURFACE PREPARATION SHOULD INCLUDE THE USE OF ALODINE 1001 OR SIMILAR. NA SHALL BE
- **∞** ▼ SET C-39 AUX. OUTPUT SCALE TO 8800 AT 5V PER MANUAL 606-E1-100
- 9 THIS CONNECTOR MAY BE PROVIDED IN AFF SPIDERTRACKS KIT. IF UTILIZED CUT CABLE TO 6 INCHES AND SPLICE IN (PER NOTE 17) ITEM 5 WIRES AND DISCARD CIGARETTE LIGHTER PORTION.
- i STAGGER THESE SPLICES TO AVOID DIAMETER BUILDUP. COVER ALL 3 SPLICES WITH ITEM 18 SHRINK SLEEVE. EXTENDING 1 INCH BEYOND SPLICE AREA. LOCATE SPLICE AREA WITHIN 12 INCHES OF ITEM 4 (AFF)
- 12 ALL WIRE IS ITEM 5 UNLESS OTHERWISE NOTED.
- 13 PRIOR TO INSTALLATION, LABEL ITEM 4 RECEPTACLES AS SHOWN IN DETAIL B.
  OBSCURE ITEM 4 GREEN LEDS (3 PLACES) (ON TOP OF UNIT) WITH A SELF-ADHESIVE PLACARD
  TO PRECLUDE GLARE ON WINDSCREEN. NOTE: FIRMWARE 2.8.4.2 OR LATER IS REQUIRED.
- 14 INSTALL ITEM 4 BY MATCH DRILLING THE .120 DIA. HOLES (4 PLACES) IN THE ITEM 4 MOUNT PLATE ONTO STRUCTURE LOCATED PER SHEET 5.



15 **V** OPTIONAL: MS26574-1

INSTALL PER MANUAL 606-E1-001 AT THE LOCATION SHOWN ON SH5. FIRMWARE:  $606-S1-004-MOD[\ ]$ 

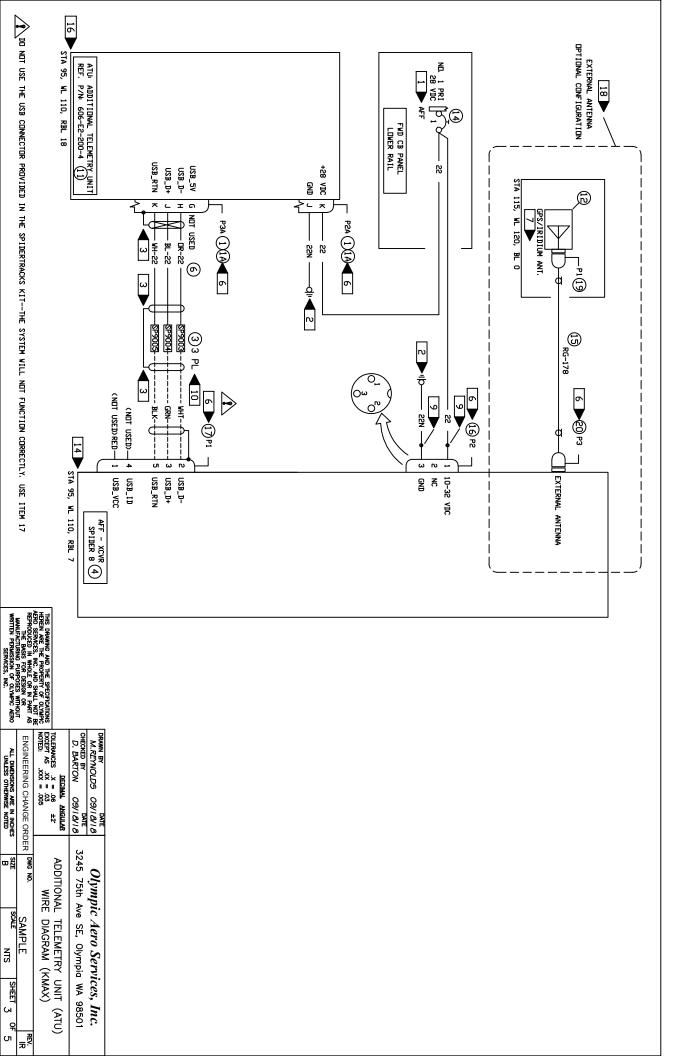
16 ▼

- 17 CREATE LAP SPLICES BY OVERLAYING .5" OF EXPOSED CONDUCTORS. SOLDER THIS OVERLAY USING KESTER GOS-571 SN60 SOLDER OR EQUIVALENT WITH AN IRON TEMP OF 700-800°F. COVER THIS SOLDER SPLICE (AND COMPONENT) WITH MIL-T-81786/4 OR EQUIVALENT SARINK SLEEVE. VERIFY THAT LAP JOINT IS NOT PITTED OR GRAY AFTER SOLDERING. OPTIONALLY INSTALL ENV. SPLICES.
- **18** ▼ OPTIONAL PART REQUIRED FOR 6000S8 EXTERNAL ANTENNA CONFIGURATION. EXTERNAL ANTENNA IS OPTIONAL AT INSTALLERS DISCRETION, DO NOT INSTALL ITEMS 12, 15, 19 AND 20 IF EXTERNAL OPTION NOT UTILIZED.

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ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED	ENGINEERING CHANGE ORDER	DECIMAL ANGULAR TOLERANCES .X = .06 ±2' EXCEPT AS .XX = .03 NOTED: .XXX = .005	CHECKED BY DATE  D. BARTON 09/18/18	DRAWN BY DATE M.REYNOLDS 09/18/18
SIZE B	DER DWG NO.	ADDITIONA WIR	3245 75th /	Olymp
SCALE NTS	SAMPLE	ADDITIONAL TELEMETRY UNIT (ATU) WIRE DIAGRAM (KMAX)	3245 75th Ave SE, Olympia WA 9850	Olympic Aero Services, Inc
SHEET 1 OF 5	REV. IR	UNIT (ATU) :MAX)	WA 98501	ices, Inc.

				18	18			φ	18	15		18								12	13							
23		22	21	20	19	18	17	16	15	14	13	12	11	10	9		œ	7	б	5	4	3	2A	2	1A	_	ITEM	
TVS DIODES 600W 33V BI-DIRECT	FUSE WITH LEADS 125V 1A FM10A Mil (OPTIONAL)	FUSE WITH LEADS 125V 2A FM10A Mil	GENERAL PURPOSE DIODE	SMA COAXIAL CONNECTOR (RG178 CABLE)	TNC COAXIAL CONNECTOR (RG178 CABLE)	SHRINK SLEEVE	CONNECTOR-USB MINI B	CONNECTOR-3 CONTACTS	COAXIAL CABLE	CIRCUIT BREAKER 1A	NYLON TIE	IRIDIUM/GPS ANTENNA	ADDITIONAL TELEMETRY UNIT	WIRE-SHIELDED 2 COND.	RESERVED	SHIELD TERMINATION (OPTIONAL)	SHIELD TERMINATION	RESERVED	WIRE-SHIELDED 3 COND.	WIRE-SINGLE CONDUCTOR-22 AWG	AFF-SPIDER 8	ENVIRONMENTAL SPLICE	BACKSHELL	CONNECTOR-PLUG	BACKSHELL	CONNECTOR-PLUG	DESCRIPTION	
1	3	1	1	(1)	(1)	AR	1	(1)	(AR)	1	AR	(1)	1	AR		(7)	7		AR	AR	1	3	-	1	2	2	QTY	
P6KE33CA-E3/54	0251001.MXL	0253002.M	IN4007 OR EQUIV.	PE4861	PE4448	RNF-100-1/4-BK-STK	PX0441	99 3400 00 03	RG-178	7277-2-1	TYH, TYV, TYX, TYZ SERIES	S67-1575-109	606-E2-200-4	M27500-22TE2T14		S063-4-55-22-90	S02-04-R		M27500-22TE3T14	M22759/16-22	6000S8 (int) or (ext)	D-436-37	M85049/52-1-14N	MS3476L14-19S	M85049/52-1-12N	MS3476L12-10S	PART NUMBER	PARTS LIST
VISHAY	LITTLEFUSE	LITTLEFUSE		PASTERNACK	PASTERNACK	TYCO ELECTRONICS	BULGIN (LENGTH AS REQUIRED)	BINDER USA	RG-142 OPTIONAL	KLIXON	THOMAS AND BETTS	SENSOR SYSTEMS	OLYMPIC AERO SERVICES INC.	OPTIONAL:M27500-22TG2T14			RAYCHEM (MEETS M83519/2)		OPTIONAL: M27500-22TG3T14		SPIDER TRACKS LIMITED	M81824/1-2		OPTIONAL: PT06A14-19S-SR (2A NOT RQD)		OPTIONAL: PT06A12-10S-SR (1A NOT RQD)	VENDOR/SPECIFICATION	

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ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED	ENGINEERING CHANGE ORDER	DECIMAL  TOLERANCES .X = .06  EXCEPT AS .XX = .03  NOTED: .XXX = .005	CHECKED BY D. BARTON	DRAWN BY DATE M.REYNOLDS 09/18/18
ARE IN INCHES RWISE NOTED	CHANGE ORD	AL ANGULAR .06 ±2' .03	09/18/18	DATE 09/18/18
SIZE B	ER DWG NO.	ADDITIONA WIR	3245 75th A	Olymp
SCALE NTS	SAMPLE	ADDITIONAL TELEMETRY UNIT (ATU) WIRE DIAGRAM (KMAX)	3245 75th Ave SE, Olympia WA 9850	Olympic Aero Services, Inc
SHEET 2 OF 5		UNIT (ATU) (MAX)	WA 98501	ices, Inc.
5	REV.	)		



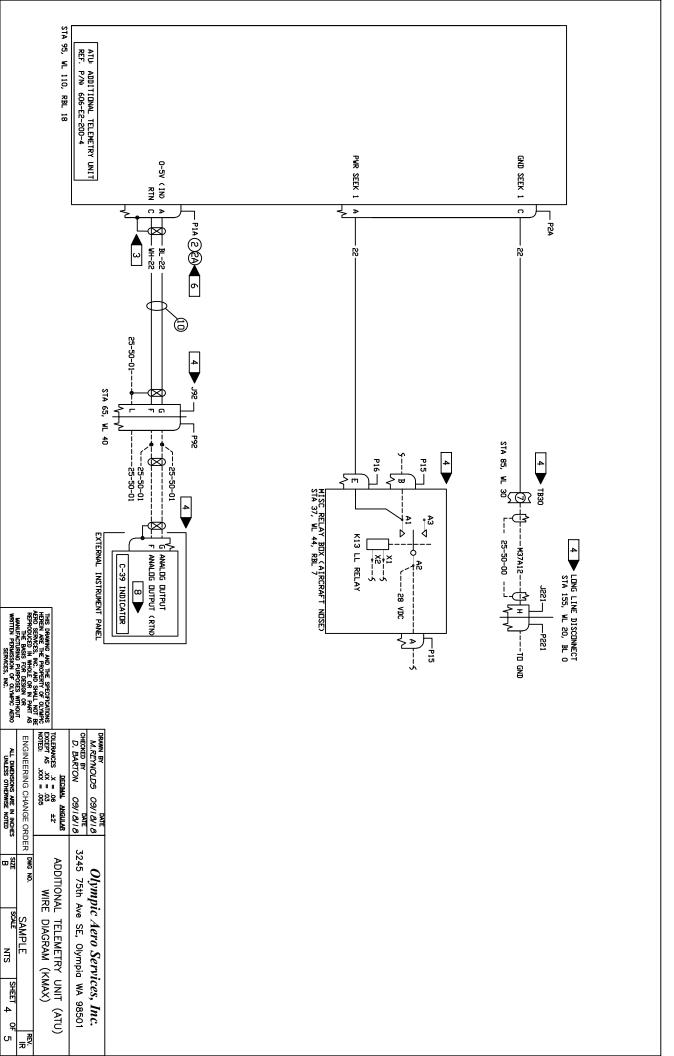
DO NOT USE THE USB CONNECTOR PROVIDED IN THE SPIDERTRACKS KIT--THE SYSTEM WILL NOT FUNCTION CORRECTLY. USE ITEM 17

**ENGINEERING CHANGE ORDER** ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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SCALE SAMPLE SIN

SHEET 3 OF 5

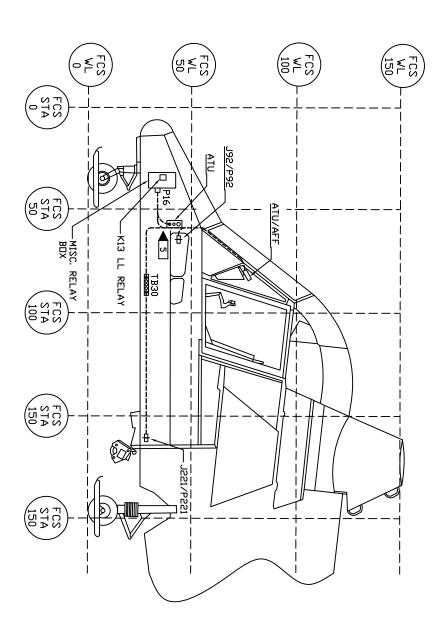


ENGINEERING CHANGE ORDER ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

DWG NO. B

SAMPLE STN

SHEET 4 OF 5



ENGINEERING CHANGE ORDER ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

DRAWN BY
M.REYNOLDS 09/18/18
CHECKED BY
DATE
D. BARTON 09/18/18 Olympic Aero Services, Inc. 3245 75th Ave SE, Olympia WA 98501 ADDITIONAL TELEMETRY UNIT (ATU)
WIRE DIAGRAM (KMAX) SHEET 5 OF 5

DECIMAL ANGULAR
TOLERANCES .X = .06 ±2'
EXCEPT AS .XX = .03
NOTED: .XXX = .005 DWG NO. SAMPLE NTO

B azis

SLN